

TiN Coating of a MI Beam Pipe

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Steps

- Establish scope
 - Done. SLAC will develop process coating one pipe
 - Defer some details assoc. with pipe curvature
- Establish MPO for funding work
 - Done. Took several months!
- Build hardware
 - In process
- Setup hardware
- Coating away!



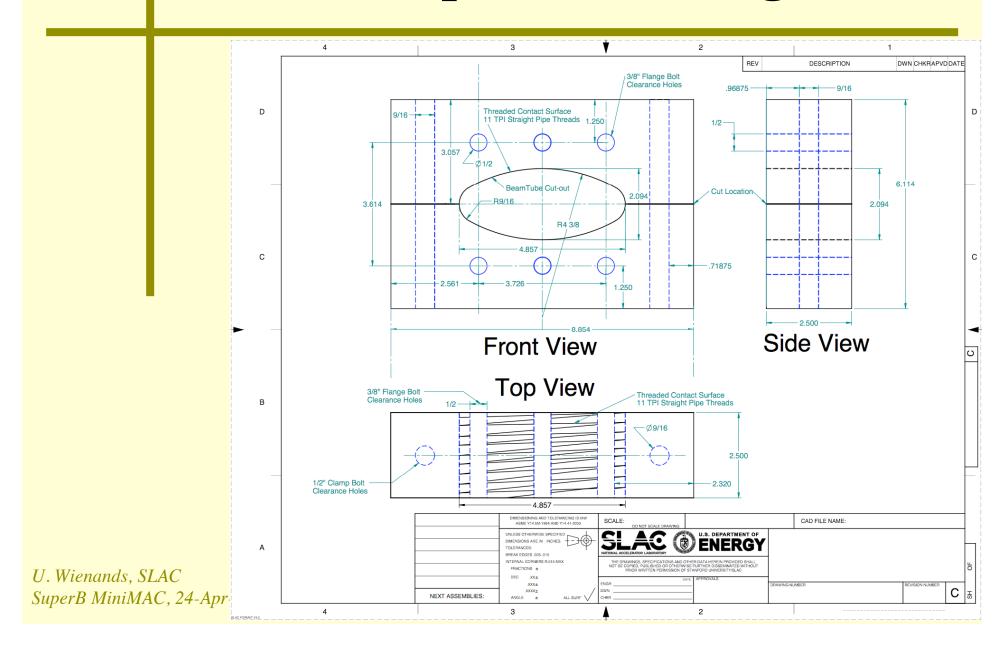
Hardware

For our setup we need

- End flanges for pipe, mounted using clamp
- Supports & spacers for the electrodes
- The electrodes
- Pump cart
- Power supply (5 kV, 2 A)
- Space for 2×6 m so we can insert the electrode.

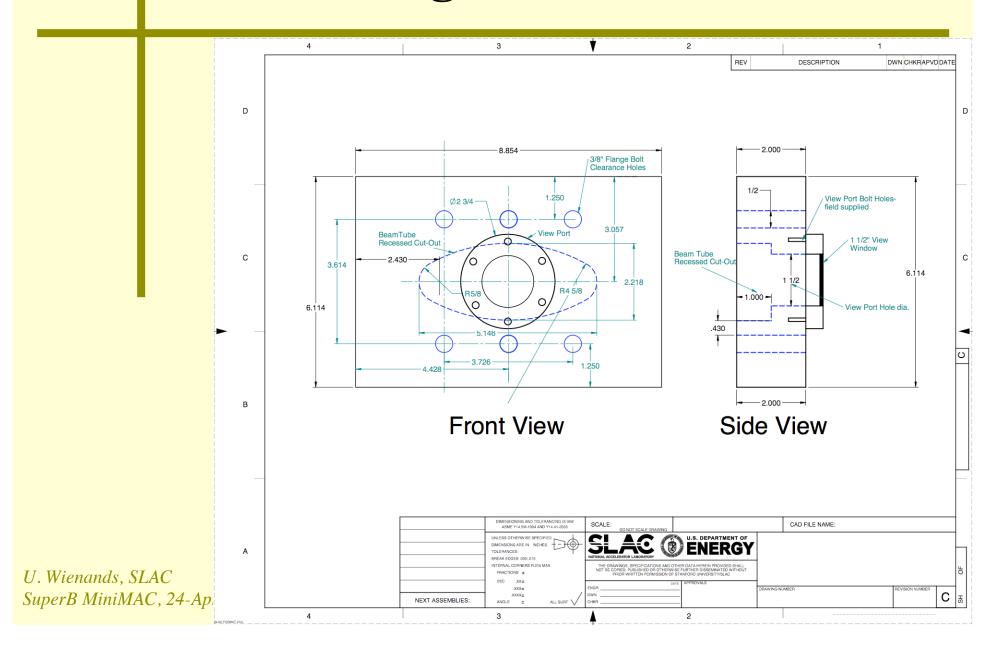


Clamp (to hold flange)



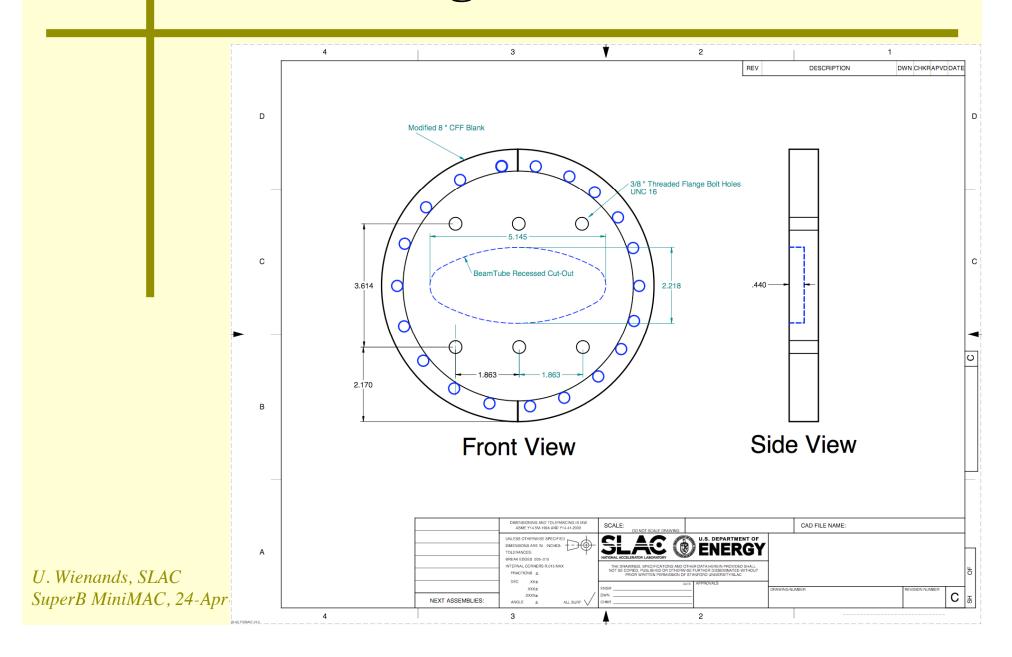


Flange with Window



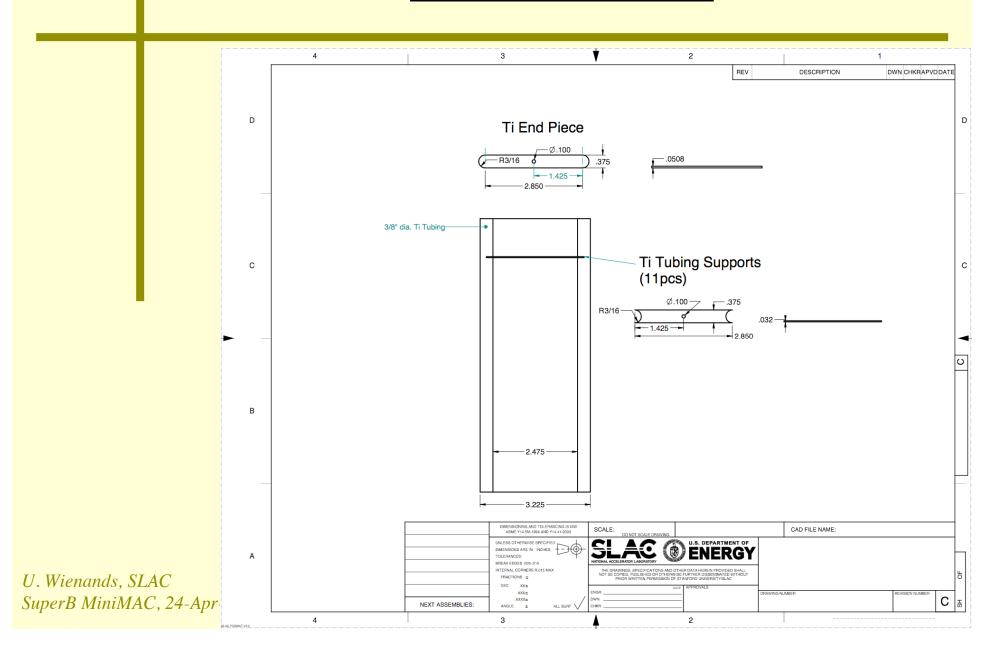


Flange w/o Window





Ti Electrodes





Time Line

- September: fabricate parts
- Early October: setup apparatus, pump/lkcheck
- mid-late October: begin coating